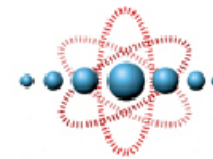


1. Indicate the vise in on the mill
2. mill largest face of stock
3. rotate milled face to fixed jaw and mill the second face
4. rotate 2nd face to the fixed jaw, with 1st milled face on parallels and mill the 3rd face
5. rotate the block once more to mill the 4th face



**uw physics
instrument shop**

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 5^\circ$ TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$		TITLE: Squaring by rotation			
MATERIAL	DRAWN	NAME	DATE	SIZE	File Name
FINISH	CHECKED	sky		B	Assem1
DO NOT SCALE DRAWING		SCALE: 1:4		WEIGHT:	SHEET 1 OF 1